

013641



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D350-615-041
Job Sheet 204762



Part No: D350-615-041 **Job Qty:** 1 pcs
Part Name: GHW Modification, Fits LH or RH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/18/19 **Job Tracking No:**
Due Date: 12/27/19 **Created By:** Linda Lacelle
Type: SOLD **Description:**
Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/27/19		0.00	0.09	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		64538
							Small Fab - 5		DEC 23 2019
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 5	1 pcs	12/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS DEC 23 2019 68
							QC 5 - 9		9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	QC 4	1 pcs	12/27/19		0.00	0.00	QC 5 - 61		
							QC 5 - 81		
							QC 4 - 28		



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Container No: S243331



Part: D350-615-041
Job No: 204762
Serial No/Batch: S243331
Revision:
Inspector:
Exp Date:
Instructions: Certificate of Conformity only

				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 9-89
				QC 4 - 78	
140	Packaging 3-1 - Stock - B4B 1 pcs	12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	DEC 2 4 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 9-89
				Packaging 3 - 25 - B4B	DEC 2 4 2019
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
145	DC - 1 - B4B 1 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DEC 2 4 2019
				DC - 2 - B4B	
150	QC 21 - FG 1 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 70 9-89
				QC 21 - FG - 53	
				Broussard	
Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts*** 120 - (QC5- Inspect part completeness to step on W/O) 130 - (QC4- 100% Inspect kits for completeness) 140 - (Identify as per dwg & Stock Location:) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023 145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003 150 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	3 Ea (3 ea)	110-Small Fab - 1	3117178
5/16WC	Washer	12 Ea (12 ea)	110-Small Fab - 1	3227652
7/16-14-050C	SS Bolt 7/16 5" Long	1 Ea (1 ea)	110-Small Fab - 1	3131176
7/16WC	Washer, SS Flat 7/16	2 Ea (2 ea)	110-Small Fab - 1	3231383
D2282-041	T Assembly	1 pcs (1 ea)	110-Small Fab - 1	3239928
D2282-043	Saddle Assembly	1 pcs (1 ea)	110-Small Fab - 1	3242972
D3015-3	Locknut	3 pcs (3 ea)	110-Small Fab - 1	3227488
D3015-5	SS Nylock Nut 7/16	1 pcs (1 ea)	110-Small Fab - 1	3227493

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	3	418	0
	5/16WC	12	1,185	0
	7/16-14-050C	1	119	0
	7/16WC	2	649	0
	D2282-041	1	102	0
	D2282-043	1	75	0
	D3015-3	3	605	0
	D3015-5	1	225	0

Part Specifications				
Specifications could not be found.				

Change Record

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Part Number: D350-615-041

Description: GROUND HANDLING WHEEL MODIFICATION

[illegible]